

**0423P COLORBOND® STEEL AND ZINCALUME® STEEL IN ROOFING****Branded worksection**

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**Worksection abstract**

This branded worksection *Template* is applicable to the provision of roof coverings made from profiled COLORBOND® steel and ZINCALUME® steel and roof plumbing.

**Background**

The Australian profiled sheet steel industry is organised as follows:

- BlueScope manufactures Colorbond® prepainted steel and Zinalume® steel coils.
- Distributors break down steel coils into smaller coils and onsell. Distributors also slit coils into various widths.
- Rollformers use steel coils and proprietary machinery to shape steel into different profiles and cut sheets to length.
- Installers take off material quantities, order and install often as subcontractors to the contractor.

**Guidance text**

All text within these boxes is provided as guidance for developing this worksection and should not form part of the final specification. This *Guidance* text may be hidden or deleted from the document using the NATSPEC Toolbar or the hidden text *Hide* and *Delete* functions of your word processing system. For additional information visit FAQs at [www.natspec.com.au](http://www.natspec.com.au).

**Optional style text**

Text in this font (blue with a grey background) covers items specified less frequently. It is provided for incorporation into *Normal* style text where it is applicable to a project.

**Related material located elsewhere in NATSPEC**

If a listed worksection is not part of your subscription package and you wish to purchase it, contact NATSPEC.

Related material may be found in other worksections. See for example:

- 0193 *Building access safety systems.*
- 0343 *Tensioned membrane structures* for suspended fabric roofing.
- 0411 *Waterproofing – external and tanking* for membrane roofs.
- 0424 *Roofing – seamed sheet metal.*
- 0425 *Roofing – shingles and shakes.*
- 0426 *Roofing – slate.*
- 0427 *Roofing – tiles.*
- 0436p *COLORBOND steel and ZINCALUME steel in cladding.*
- 0461 *Glazing* for glass roofing and skylights.
- 0471 *Thermal insulation and pliable membranes* for thermal insulation and vapour barriers.
- 0802 *Hydraulic design and install* for stormwater and rainwater storage systems.
- 0821 *Stormwater – buildings.*

**Materials not provided by BlueScope**

This branded worksection *Template* includes generic material which may not be provided by the Product Partner including:

- Glazed roofing.
- Plastic sheet roofing.
- Skylights.
- Roof hatches.
- Roof windows.
- Roof ventilators.
- Roof plant access.

**Documenting this and related work**

You may document this and related work as follows:

- Locate the extent of roofing types, accessories, and finishes on drawings to your office documentation policy.

- Show on the drawings the arrangement of the rainwater plumbing system, including the type and size of the main components (gutters, downpipes, sumps, rainheads, etc.) and the size and spacing of supports and fixings. In high wind areas, consider the degree of exposure of gutters and downpipes and the need to provide additional fixings.
- If documenting stormwater disposal, rainwater tanks and related products use *0802 Hydraulic design and install*.
- If documenting electric fan powered roof ventilators, document the necessary electrical connection in *0902 Electrical design and install*.
- Where insulation is required for internal downpipes, document in *0471 Thermal insulation and pliable membranes* or show on drawings

If required, state the minimum added thermal resistance (R-Value) (m<sup>2</sup> K/W). See NATSPEC TECHnote DES 031 for information on specifying R-Values.

- Check lead time for imported selections and consider adding a requirement, in **SUBMISSIONS**, for the builder to verify availability.
- Document bushfire protection requirements to conform to AS 3959 and the BCA. See NATSPEC TECHnote DES 018 for information on bushfire protection and NASH Bushfire Standard for steel framed construction in bushfire areas.
- For guidelines on the design of roofs in snow areas, see AS/NZS 1170.3 and SAA HB 106.
- For information on air moisture and condensation, see NATSPEC TECHnote DES 004.

The *Normal* style text of this worksection may refer to items as being documented elsewhere in the contract documentation. Make sure they are documented.

Search [acumen.architecture.com.au](http://acumen.architecture.com.au), the Australian Institute of Architects' practice advisory subscription service, for notes on the following:

- Guarantees and warranties.

Search [www.environmentdesignguide.com.au](http://www.environmentdesignguide.com.au), the Australian Institute of Architect's environmental advisory subscription service for notes on the following:

- Green roofs.
- Birds and buildings.

### Specifying ESD

The following may be specified by retaining default text:

- Skylights, roof windows.

The following may be specified using included options:

- Recycled material content.
- Rainwater tanks. See NATSPEC TECHnote DES 011 on rainwater harvesting.

The following may be specified by including additional text:

- High performance roofing systems to extend building service life.
- Recycled plastic roofing materials.

Refer to the NATSPEC TECHreport TR 01 on specifying ESD.

## 1 GENERAL

**BlueScope** is a leader in the provision of high quality metallic-coated and painted steel products for the building and construction sector in Australia. Our most notable brands are **COLORBOND®** steel and **ZINCALUME®** steel.

BlueScope products are now an integral part of both new housing and alterations and additions, commercial and industrial projects.

### 1.1 RESPONSIBILITIES

#### General

Requirement: Provide and install roof cladding made from COLORBOND® steel and ZINCALUME® steel and associated work, as documented.

*Documented* is defined in *0171 General requirements* as meaning contained in the contract documents.

#### Ambient climatic conditions

AS/NZS 3500.3 provides the basis for designing storm water installations.

Design rainfall intensity (mm/h) to AS/NZS 3500.3: [complete/delete]

See AS/NZS 3500.3 Table E1 for selected place references or the Hydrometeorological Advisory Services of the Bureau of Meteorology (HASBM) at [www.bom.gov.au](http://www.bom.gov.au) for rainfall data . SAA/SNZ HB 114 provides worked examples of roof drainage calculations.

### Location exposure severity

Exposure severity determines the grade of COLORBOND® steel and ZINCALUME® steel. Refer to BlueScope TB-01A guide on selecting steel roofing products.

Exposure severity category: [complete/delete]

Refer to 0171 *General requirements* for the designation of the Exterior atmospheric corrosivity category of the project.

### Roof access

Type: [complete/delete]

e.g. Normal roof maintenance, Access to plant rooms (if by restricted paths show on the drawings).

## 1.2 COMPANY CONTACTS

### BlueScope technical contacts

Website: [www.steel.com.au/support](http://www.steel.com.au/support)

## 1.3 CROSS REFERENCES

### General

Requirement: Conform to the following:

- 0171 *General requirements*.

0171 *General requirements* contains umbrella requirements for all building and services worksections.

List the worksections cross referenced by this worksection. 0171 *General requirements* references the 018 *Common requirements* subgroup of worksections. It is not necessary to repeat them here. However, you may also wish to direct the contractor to other worksections where there may be work that is closely associated with this work.

NATSPEC uses generic worksection titles, whether or not there are branded equivalents. If you use a branded worksection, change the cross reference here.

## 1.4 MANUFACTURER'S DOCUMENTS

### Technical manuals

Website: [www.steel.com.au/library](http://www.steel.com.au/library).

## 1.5 TOLERANCES

### Sheet metal roofing

Supporting members: To AS 1562.1 clause 4.2.3.

The NCC cites AS 1562.1:1992.

## 1.6 SUBMISSIONS

Edit the **SUBMISSIONS** clause to suit project requirements.

### Certification

Design of glazed roofing: Submit an engineer's certificate confirming conformance to AS 1288.

### Operation and maintenance manuals

On completion: Submit a manual of recommendations from the roofing manufacturer or supplier for the maintenance of the roofing system including, frequency of inspection and recommended methods of access, inspection, cleaning, repair and replacement.

### Products and materials

Type tests: As appropriate for the project, submit evidence of conformance to the following:

- Metal roofing generally: Roof sheeting and fastenings to AS 1562.1 clause 5.4 for resistance to concentrated load and AS 1562.1 clause 5.5 for resistance to wind pressure.
- Metal roofing in cyclonic regions to AS/NZS 1170.2: Roof sheeting and fastenings to AS 1562.1 clause 5.6.
- Plastic sheet roofing: Roofing and fastenings to AS 1562.3 Section 5 for resistance to wind forces and resistance to impact.

Type tests are carried out off-site. However, submission of evidence of a successful type test may be called up here for requirements specified in **SELECTIONS** or **PRODUCTS**, if there are no **SELECTIONS**.

Refer to AS 1562.1 clause 5.6 for resistance of metal roofing to wind pressures for cyclone regions.

Recycled material content: Submit documentation from the roofing material manufacturer showing the following:

- Post-consumer recycled content: [complete/delete]
- Pre-consumer recycled content: [complete/delete]

e.g. BlueScope produces steel that contains, on average, 25% recovered content. Of this, the post-consumer material content is 8.5% and the preconsumer material content is 6.5%.

### Samples

Approved samples which define acceptable limits of colour and texture variations are retained on site. If particular or additional samples are required, e.g. samples for testing, list them here.

Requirement: Submit samples of the following:

- Custom profiled flashings and cappings.
- Sheet metal finishes showing the range of variation available.
- Sealants.
- Trims and accessories with a colour finish.

### Shop drawings

Shop drawings are necessary if some or all of the system is to be designed by the contractor or a specialist subcontractor to meet the performance criteria specified. If this is not the case, delete **Shop drawings**.

General: Submit shop drawings to a scale that best describes the detail, showing the following:

- [complete/delete]

e.g. Methods of fixing, required end and side laps, acoustic insulation, suppression of impact noise, provisions for thermal movement, birdproofing, flashing, ridge cappings, roof water disposal, thermal insulation, vapour barrier, control joint treatment, isolation of incompatible metals, access for maintenance, provision for traffic.

### Tests

0171 *General requirements* covers tests in **Definitions** and calls for an inspection and testing plan under **SUBMISSIONS, Tests**.

Site tests: Submit results as follows:

- Internal downpipe hydrostatic testing: [complete/delete]

Detail the tests required in **PRODUCTS** or **EXECUTION**, as appropriate, and list the submissions required here.

### Warranties

Requirement: Submit the following:

- [complete/delete]

Describe the requirements of warranties in **PRODUCTS** or **EXECUTION**, as appropriate, and list the submissions required here.

Roofing materials: Submit the manufacturer's published product warranties.

## 1.7 INSPECTION

### Notice

Inspection: Give notice so that inspection may be made of the following:

- Roof supports.
- Parts of the roofing, sarking, vapour barrier, insulation and roof plumbing installation before covering up or concealing.

Amend to suit the project, adding critical stage inspections required.

**Hold points**, if required, should be inserted here.

## 2 PRODUCTS

### 2.1 GENERAL

#### Product substitution

Other products: Conform to **PRODUCTS, GENERAL, Substitutions** in 0171 *General requirements*.

The 0171 *General requirements* clause sets out the submissions required if the contractor proposes alternative products. Refer also to NATSPEC TECHnote GEN 006 for more information on proprietary specification.

### Storage and handling

Storage: Store metal roofing materials, as follows:

- Away from uncured concrete and masonry, on a level base and not in contact with other materials that cause staining, denting or other surface damage.

Handling: Handle roofing materials as follows:

- Use gloves when handling precoated metal roofing material.
- Use soft soled shoes when fixing or working on roofs.
- Protect edges and surfaces from damage. Do not drag sheets across each other or over other materials.

See BlueScope TB-07 on care and storage before installation and BlueScope TB-13 on good practice in use of steel roofing products.

### Safety mesh

Standard: To AS/NZS 4389.

Coordinate with the 0471 *Thermal insulation and pliable membranes* worksection. Do not call up welded safety mesh in more than one spot.

## 2.2 SHEET METAL ROOFING

See SA HB 39 Section 2 and SA HB 39 Section 7 for general advice on material selection for steel sheet roofing.

See also BlueScope TB-01A for advice on selection of steel roofing products.

### Standards

Design and materials: To AS 1562.1.

### Fasteners

Prefinished exposed fasteners: Finish with an oven baked polymer coating to match the roofing material.

Fastenings to timber battens: Fastenings long enough to penetrate the thickness of the batten without piercing the underside.

### Profiled fillers

Type: Purpose-made closed cell polyethylene foam profiled to match the roofing profile.

Location: Provide profiled fillers under flashings to the following:

- Ridges.
- Eaves.
- Lapped joints in roof sheeting.

Add locations as required.

## 2.3 ROOF PLUMBING

### General

See SA HB 39 Section 5 for the manufacture and fitting of internal and external metal gutters, downpipes, sumps and rainheads, AS/NZS 3500.3 Section 3 for method of sizing gutters and downpipes and SAA/SNZ HB 114 for worked examples, AS/NZS 3500.3 clause 4.9 for support systems of roof drainage systems. Show particular requirements, if any, on the drawings.

See NATSPEC TECHnote DES 011 for more information on rainwater harvesting.

Description: Flashings, cappings, gutters, rainheads, outlets, downpipes and accessories necessary to complete the roofing system.

Flashing and capping: Notched to match profile of roof sheeting.

See BlueScope TB-15 on selection and use of steel gutters, downpipes and fascias, BlueScope TB-08 on sealants and BlueScope TB-09 on flashings.

Matching fascia/arge capping: If the selected eaves gutter is a proprietary high front pattern forming part of a combined system of gutter, fascia and barge, provide matching proprietary fascias and barge cappings to roof verges and edges.

Delete if not required.

**Standards**

Roof drainage: AS/NZS 3500.3.

Metal rainwater goods: To AS/NZS 2179.1.

**2.4 GLAZED ROOFING****General**

Description: Sloped overhead glazing fixed to glazing bars or directly to the roof framing with the necessary supports, trim, flashings and sealants.

Glass selection: To AS 1288.

- Certification: Required.
- Certification provider: An organisation accredited by the Joint Accreditation System of Australia and New Zealand (JAS-ANZ).

To verify this, search for AS/NZS 2208 in the JAS-ANZ directory at [www.jas-anz.com.au/our-directory/certified-organisations](http://www.jas-anz.com.au/our-directory/certified-organisations).

**2.5 PLASTIC SHEET ROOFING****Materials**

Unplasticised polyvinyl chloride (PVC-U) sheet: To AS 4256.2.

Glass fibre reinforced polyester (GRP) sheet: To AS 4256.3.

Polycarbonate: To AS 4256.5.

Select either extruded PVC-U, GRP or document the material required. The BCA cites AS/NZS 4256.2:1994, AS/NZS 4256.3:1994 and AS/NZS 4256.5:1996.

Sealants: Neutral curing silicone or modified silane (MS) polymer based sealant to the roofing manufacturer's recommendations.

**2.6 SKYLIGHTS****General**

Standard: To AS 4285.

Description: A proprietary skylight system including framing, fixing, trim, seals, accessories and flashings.

**2.7 ROOF HATCHES****General**

Description: A proprietary roof hatch system including framing, fixing, trim, seals, accessories and flashings.

**2.8 ROOF WINDOWS****General**

Standard: To AS 4285.

Description: A proprietary window system designed for non-vertical installation in roofs pitched between 15° and 85°, consisting of the following:

- Timber frame and sash, shop clear primed or prefinished.
- External anodised aluminium protective profiles.
- Sealed double glazing.
- Horizontally pivoted sash, 180° reversible, on patent friction hinges.
- Opening and locking by patent control bar.
- Ventilation flap.

**2.9 ROOF VENTILATORS****General**

Document any particular requirements, material, type (e.g. static, wind driven, electric fan powered), size, etc. if not shown on the drawings. For roof mounted heat exhaust vents, see AS 2427. For design of smoke/heat venting systems, see AS 2665.

Description: A proprietary roof ventilator system including framing, fixing, trim, seals, accessories and flashings.

## 2.10 ROOF PLANT ACCESS

### Walkways

Description: A proprietary roof walkway system including fixings.

## 3 EXECUTION

### 3.1 INSTALLATION

#### Protection

General: Keep the roofing and rainwater system free of debris and loose material during construction.

#### Thermal movement

Requirement: Allow for thermal movement in the roof installation and the structure, including movement in joints and fastenings.

#### Metal separation

Make sure of compatibility or detail separation.

See AS 1562.1 Appendix C Table C3 for guidance on the compatibility of metals. See also SA HB 39 Section 2 on material selection. It is primarily a design responsibility that incompatible metals are not documented or shown to be in contact. Preferably show the separation method on the drawings.

Corrosion can result from water run-off between incompatible surfaces. See AS 1562.1 clause 3.4.3 and AS 1562.1 Appendix C Table C4. There are two conditions to be avoided:

- Run-off from copper and copper alloys onto aluminium, zinc, galvanized, or aluminium/zinc-coated surfaces.
- Run-off from inert catchment surfaces such as glazed terracotta, prepainted steel, aluminium and aluminium/zinc onto galvanized surfaces.

In marine or high humidity environments, separate green hardwood from aluminium and coated steel.

Typical methods for metal separation include:

- Applying an anti-corrosion, low moisture transmission coating such as zinc or barium chromate primer or aluminium pigmented bituminous paint to contact surfaces.
- Inserting a separation layer such as polyethylene film, adhesive tape or bituminous felt.

Requirement: Prevent direct contact between incompatible metals, and between green hardwood or chemically treated timber and aluminium or coated steel, by one of the following methods:

- Applying an anti-corrosion, low moisture transmission coating to contact surfaces.
- Inserting a separation layer.

### 3.2 COLORBOND® STEEL AND ZINCALUME® STEEL SHEET METAL ROOFING

See SA HB 39 for general advice on installation of steel sheet roofing.

#### Roof sheet installation

Standard: To AS 1562.1.

Set-out point: [complete/delete]

Note the elevation that will allow laying to proceed in a direction from the leeward to the windward side of the prevailing wind.

Fixing: **PROPRIETARY ITEMS** in 0171 *General requirements* requires all products to be fixed to the manufacturer's recommendations.

For clarity, you may repeat the requirement here by changing the following *Optional* style text to *Normal* style text:

Fastener type, size, corrosion resistance class, and spacing: To the sheet metal roofing manufacturer's recommendations.

Swarf: Remove swarf and other debris as soon as it is deposited.

Accessories: Provide accessories with the same finish as roofing sheets to complete the roofing installation.

Expansion joints: [complete/delete]

Provide expansion joints every 35 m in sheet length for roofs with concealed fixings and 24 m in sheet length for roofs with exposed fixings.

### 3.3 BUILDING ELEMENTS

#### Ridges and eaves

Sheet ends: Treat as follows, if appropriate:

- Sheet ends: Treat as follows, if appropriate:
- Project sheets 50 mm into gutters.
- Close off ribs at bottom of sheets using mechanical means or with purpose-made fillers or end caps.
- Turn pans of sheets up at tops and down into gutters by mechanical means.
- Pre-cut notched eaves flashing and birdproofing, if required.
- Close off ridges with purpose-made ridge fillers of closed cell polyethylene foam.

See SA HB 39 for general advice on installation of steel sheet roofing.

#### Ridge and barge

Capping: Finish off along ridge and verge lines with purpose-made ridge capping or barge rolls.

#### Sprung curved ridge

General: Lay the roofing sheets in single lengths from eave to eave by naturally curving the sheets over the ridge.

Ridge: Seal side laps at the ridge and extend the sealant to the point where the roof pitch equals the recommended pitch of the roofing profile.

This is possible only with certain sheeting profiles and roof slopes. Consult the manufacturer about recommended purlin spacings at the ridge to achieve the required curvature. Show the purlin locations on the drawings.

#### End laps

General: If end laps are unavoidable, and the sheet profile is not suitable for interlocking or contact end laps, construct a stepped type lap.

Length of lap (mm): [complete/delete]

Document the laps required, if applicable.

### 3.4 ROOF PLUMBING

#### Jointing sheet metal rainwater goods

See AS/NZS 3500.3 clause 2.7 for information on joint materials and products.

Butt joints: Make joints over a backing strip of the same material.

Soldered joints: Do not solder aluminium or aluminium/zinc-coated steel.

Sealing: Seal fasteners and mechanically fastened joints. Fill the holes of blind rivets with silicone sealant.

Jointing system: [complete/delete]

e.g. Blind rivet and seal as follows:

- Prepainted stainless: Stainless steel blind rivets with stainless steel mandrels.
- Prepainted or zinc-aluminium alloy coated steel: Aluminium blind rivets.

#### Flashings

Installation: Flash roof junctions, upstands, abutments and projections through the roof. Preform to required shapes if possible. Notch, scribe, flute or dress down as necessary to follow the profile of adjacent surfaces. Mitre angles and lap joints 150 mm in running lengths. Provide matching expansion joints at 6 m maximum intervals.

6 m corresponds to the manufacturing length. Movement at these joints would be less than 1 mm so all may not need to be fully-fledged expansion joints.

Upstands: Flash projections above or through the roof with two part flashings, consisting of a base flashing and a cover flashing, with at least 100 mm vertical overlap. Provide for independent movement between the roof and the projection.

Large penetrations in low pitch roofs: Extend the base flashing over the roofing ribs to the ridge to prevent ponding behind the penetrating element.

This situation often occurs with mechanical plant. Consider documenting it on the drawings.

Wall abutments: Where a roof abuts a wall, provide overflashing as follows:



- In masonry walls, planked cladding or concrete: Step in courses to the roof slope. Interleave with damp proof course, if any.
- Raking in masonry: Build into the full width of the outer leaf. Turn up within cavity, slope inward across the cavity and fix to or build into the inner leaf at least 75 mm above the roofing line.
- Raking in concrete: Turn 25 mm into joints or grooves, wedge at 200 mm centres with compatible material and point up.

Fixing to pipes: Solder or seal with neutral cured silicone rubber and secure with either of the following:

- Clamping ring.
- Proprietary flexible clamping shoe with attached metal surround flashing.

### Gutters

Document the material, profile and size on the drawings or in a schedule.

Gutter and sump support: Provide framing and lining to support valley gutters, box gutters and sumps. Line the whole area under the gutters and sumps.

Support: [complete/delete]

e.g. Proprietary metallic-coated adjustable strap and channel system.

Lining: [complete/delete]

e.g. Square corrugated profiled metal roof sheeting.

Box gutter: Prefabricate box gutters to the required section and shape. Form stop ends, downpipe nozzles, bends and returns. Dress downpipe nozzles into outlets.

- Hail guards: Install grating over the whole of the box gutter, over all box gutter sumps and over the edges of roofing sheeting entering box gutters.
- Overflows: Provide overflows to prevent back-flooding. Size to pass 100% of the design rainfall. Discharge overflows in visible locations and so water does not enter the building or cause damage to the building.
- Sumps: Minimum 150 mm deep and the full width of the box gutter.

This is a typical minimum size. Coordinate with hydraulic design.

Valley gutters: Profile to suit the valley boarding. Turn back both edges 180 x 6 mm radius. Nail or screw to the valley boarding at the top end to prevent the gutter creeping downwards.

Expansion joints in guttering longer than 30 m: Provide as follows:

- Type: [complete/delete]

e.g. As detailed or proprietary elastic expanding adhesive fixed type.

Gratings: Install removable gratings over rainheads and sumps.

Leaf guard location: All gutter outlets.

### External downpipes

Document the material, profile and size on the drawings or in a schedule.

General: Prefabricate downpipes to the required section and shape where possible. Connect heads to gutter outlets and, if applicable, connect feet to rainwater drains.

Access cover: Provide a removable watertight access cover at the foot of each downpipe stack.

Downpipe support: Provide supports and fixings for downpipes.

### Internal downpipes

Jointing method: [complete/delete]

e.g. Sealant joint (or bolted gland joint) to AS 1631, Screwed fittings to AS 1589 (copper), Solvent cement jointing (PVC-U), etc.

Access: Provide access openings as follows:

- At each junction and bend.
- At the foot of each stack.
- At every second floor level.

Modify locations to suit the project.

Type of access opening: [complete/delete]

e.g. Cast iron inspection openings to AS 1631 (or AS/NZS 1260 for PVC-U, AS 1589 for copper).

Acoustic insulation: Mineral fibre pipe insulation 50 mm thick, spirally bound on with 1.5 mm wire at 150 mm pitch.

Delete if not required.

Building in: If pipes are built into masonry or concrete, spiral wrap the pipe (and insulation, if any) with building paper.

#### Rainwater disposal

System: [complete/delete]

If not shown on the drawings, document method of disposal. Alternatives include connection to stormwater drains, discharge to rainwater tanks or discharge to soakage pits.

### 3.5 GLAZED ROOFING

#### Installation

Standard: To AS 1288.

Fixing: [complete/delete]

Document and detail to the recommendations of the glazing bar manufacturer.

### 3.6 PLASTIC SHEET ROOFING

#### Installation

Standard: To AS 1562.3.

AS 1562.3 covers the installation of plastic cladding materials. See also SA HB 39 Section 9. The BCA cites AS/NZS 1562.3:1996.

Fixing: [complete/delete]

e.g. Roofing screws with neoprene washers in oversized holes. Consult the manufacturer.

Fixing to timber: 30 mm minimum penetration.

### 3.7 SKYLIGHTS

#### Installation

Standard: To AS 4285.

Fixing: [complete/delete]

Specify and detail to the recommendations of the skylight manufacturer.

Fixing to timber: 30 mm minimum penetration.

### 3.8 ROOF HATCHES

#### Installation

Fixing: [complete/delete]

Specify and detail to the recommendations of the roof hatch manufacturer.

### 3.9 ROOF WINDOWS

#### Installation

Standard: To AS 4285.

Fixing: [complete/delete]

Specify and detail to the recommendations of the roof window manufacturer.

### 3.10 ROOF VENTILATORS

#### Installation

Fixing: [complete/delete]

Specify and detail to the recommendations of the roof window manufacturer.

### 3.11 ROOF PLANT ACCESS

#### Walkway

Installation: [complete/delete]

For ladders, platforms and balustrades, cross reference the appropriate worksection, e.g. 0552 Metalwork – fabricated and 0341 Structural steelwork.

### 3.12 TESTING

0171 General requirements covers tests in **Definitions** and calls for an inspection and testing plan under **SUBMISSIONS, Tests**.

#### Site tests

Internal downpipes: Test each stack hydrostatically in stages. Run each test over two storeys high for two hours. Remedy defects and retest if necessary.

### 3.13 COMPLETION

#### Reinstatement

Extent: Repair or replace damage to the roofing and rainwater system. If the work cannot be repaired satisfactorily, replace the whole area affected.

#### Cleaning

Roofing and rainwater drainage system: Remove debris, metal swarf, solder, sealants and unused materials.

See BlueScope Steel CTB-17 for information on following trades.

Exposed metal surfaces: Clean surfaces of substances that interfere with uniform weathering or oxidisation.

Roof plumbing: Clean out spoutings, gutters and rainwater pipes after completion of roof installation.

#### Warranties

Requirement: Cover materials and workmanship in the terms of the warranty in the form of interlocking warranties from the supplier and installer.

- Form: Against failure of materials and execution under normal environment and use conditions.
- Period: As offered by the supplier/manufacturer.

Use only if warranties extending beyond the defects liability period are available for the particular system. Insert the required warranty period and terms, which should be negotiated beforehand. If the warranty is in the form of separate material and installation warranties, the signatures of both manufacturer and installer are required. BlueScope has an internet based system Warranty Estimator and Management System that allows access to warranty advice for BlueScope building products and pre-approved warranties at [www.bluescopesteel.com.au/warranties](http://www.bluescopesteel.com.au/warranties).

The form(s) required should be provided as part of the contract documentation.

## 4 SELECTIONS

**Schedules** are a way of documenting a selection of proprietary or generic products or systems by their properties. Indicate their locations here and/or on the drawings. Refer to NATSPEC TECHnote GEN 024 for guidance on using and editing schedules.

### 4.1 PRODUCT

#### Profiled sheet metal roofing schedule

| Property                        | A | B | C |
|---------------------------------|---|---|---|
| Location                        |   |   |   |
| Product                         |   |   |   |
| Profile                         |   |   |   |
| Material                        |   |   |   |
| Base metal thickness (BMT) (mm) |   |   |   |
| Finish                          |   |   |   |
| Colour                          |   |   |   |
| Fasteners                       |   |   |   |
| Insulation spacer               |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Select roofing products manufactured from COLORBOND® steel and ZINCALUME® steel by visiting [www.steel.com.au/products/building-and-construction/products/roofing](http://www.steel.com.au/products/building-and-construction/products/roofing) and edit the schedule to suit.

Profile: Select from the profiles offered by the nominate Rollformer or Distributor, e.g. Corrugated, Ribbed, Trapezoidal or use the manufacturer's profile code/name.

Material: e.g. Steel, Stainless steel, Aluminium or Copper. Select with reference to the Exposure severity category and the atmospheric corrosivity category nominated for the project in *0171 General requirements*. See BlueScope TB-01A for advice on selection of steel roofing products and BlueScope TB-28 for information on thermal efficiency and reflectivity. . Refer also to NATSPEC TECHnote DES 010.

Base metal thickness (BMT) (mm): Consult the nominated Rollformer or Distributor.

Finish: e.g. Aluminium/zinc/magnesium alloy-coated, Aluminium/zinc alloy-coated, Mill finish or Painted.

Colour: Consult the BlueScope COLORBOND® steel Colour Chart.

Fasteners: e.g. Concealed or Pierced: Crest or Valley.

Insulation spacer: Select a product that is fixed to the purlin and raises the roof sheeting to suit the required insulation thickness.

### Flashing and capping schedule

| Property            | A | B | C |
|---------------------|---|---|---|
| Type                |   |   |   |
| Product             |   |   |   |
| Material            |   |   |   |
| Thickness and grade |   |   |   |
| Colour              |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Document proprietary profiles as proprietary items and custom profiles on drawings. If sizes are not shown on the drawings document here.

Type: e.g. Ridge capping, Roll top ridge capping, Change of pitch flashing, Apron flashing, Barge capping, Saddle flashing, Custom flashing, Barge roll, Spear point.

Product: Nominate a proprietary system or product and edit schedule to suit.

Material: e.g. Metallic-coated steel, Soft zinc, Lead, Copper, Aluminium annealed sheet, Bitumen (or polyethylene) coated aluminium, Stainless steel, PVC, Butyl rubber and Neoprene rubber. Lead is not compatible with aluminium or aluminium/zinc coated steel. For malleable flashings, consider soft zinc or plastic sheet. Select the material recommended by the Rollformer or Distributor with reference to the atmospheric corrosivity category nominated for the project in *0171 General requirements*. Refer also to NATSPEC TECHnote DES 010.

Thickness and grade: Minimum thickness and grade for commonly used materials are given in AS/NZS 2904. If other thicknesses are required, document them here.

Colour: e.g. Match roofing or consult the nominated Rollformer or Distributor's colour chart.

### Roof plumbing schedule

| Item          | Type | Product | Material | Thickness/Grade | Colour/Shape/Size |
|---------------|------|---------|----------|-----------------|-------------------|
| Eaves gutter  |      |         |          |                 |                   |
| Valley gutter |      |         |          |                 |                   |
| Box gutter    |      |         |          |                 |                   |
| Rainhead      |      |         |          |                 |                   |
| Sump          |      |         |          |                 |                   |
| Downpipe      |      |         |          |                 |                   |
| Vent          |      |         |          |                 |                   |
| Hail guard    |      |         |          |                 |                   |
| Grate         |      |         |          |                 |                   |
| Leaf guard    |      |         |          |                 |                   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings. Document requirements here if not shown on the drawings.

Type:

- Eaves gutter: e.g. Quad, Fascia, Half round, Half round flatback.
- Box gutters: Internal box gutters are usually difficult to clean and replace. Add requirements for siphonic systems separately, as appropriate.
- Rainhead: e.g. Standard, Tapered, Custom made square, Custom made round, Corner ogee, Ogee, Chinaman's hat.
- Downpipe: e.g. Internal or External and Rectangular or Circular. Internal downpipes are mainly for multi-storey applications. Acoustic insulation will not be required where downpipes are built into sound rated ducts. For plastic rainwater goods, use proprietary brand names.
- Hail guard: Nominate type of mesh and fixing method.
- Gratings: e.g. Wire netting ball or Hemispherical wire mesh dome. Document the metal and coating. Check if leaf screens are required.

Product: Nominate a proprietary system or product and edit schedule to suit.

Material:

- Metal rainwater goods: Select the material recommended by the Rollformer or Distributor with reference to the atmospheric corrosivity category nominated for the project in *0171 General requirements*. Refer also to NATSPEC TECHnote DES 010.
- Box gutter: Nominate material and base metal thickness (BMT)(mm). Plain zinc-coated steel is not recommended for internal box gutters, Welded stainless steel is recommended.
- Internal downpipe: e.g. Cast iron to AS 1631 (may be bitumen-coated, epoxy-coated or cement-coated, if required), Copper Type D to AS 1432, Stainless steel type 304, PVC-U to AS/NZS 1260. PVC-U may not be acceptable for fire-resistance rating.
- Leaf guard: e.g. Plastic mesh or proprietary metal guards to match the gutter profile. Plastic leaf guards are not permitted for bushfire-prone areas.

Thickness/Grade: Minimum thickness and grade for commonly used materials are given in AS/NZS 2179. If other thicknesses are required, specify them here. See AS 1397 Appendix D for information and guidance on the selection of steel grades and coating classes.

Colour/Shape/Size:

- Box gutter: Nominate cross-section dimensions (mm) and sump size.
- Downpipe: Nominate colour and size (mm).
- Rainhead and vents: Nominate colour, shape and pattern.

### Glazed roofing schedule

| Property                           | A | B | C |
|------------------------------------|---|---|---|
| Product                            |   |   |   |
| Type of glass                      |   |   |   |
| Glass thickness (mm)               |   |   |   |
| Surface film                       |   |   |   |
| Supports                           |   |   |   |
| Solar heat gain coefficient (SHGC) |   |   |   |
| U-Value (W/m <sup>2</sup> .K)      |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Type of glass: e.g. Toughened: Laminated.

Glass thickness (mm): Nominate thickness for each lamination.

Supports: Proprietary framing or patch fitting system.

Solar heat gain coefficient (SHGC) and U-Value (W/m<sup>2</sup>.K): Add if required in BCA 3.12.1.3 or BCA J1.4.

### Plastic sheet roofing schedule

| Property | A | B | C |
|----------|---|---|---|
| Product  |   |   |   |

| Property                           | A | B | C |
|------------------------------------|---|---|---|
| Material                           |   |   |   |
| Material class or grade            |   |   |   |
| Material type                      |   |   |   |
| Profile                            |   |   |   |
| Translucency                       |   |   |   |
| Colour                             |   |   |   |
| Impact resistance                  |   |   |   |
| Fire performance                   |   |   |   |
| Solar heat gain coefficient (SHGC) |   |   |   |
| U-Value (W/m <sup>2</sup> .K)      |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Material: Select either PVC-U, GRP, Polycarbonate.

Material class or grade:

- PVC-U: Class D (domestic) or I (industrial).
- GRP: GP (general purpose), FR (fire retardant) or CR (chemical resistant).
- Polycarbonate, Grade S (sold flat sheet), P (profiled sheet) or M (multi-layered).

Material type:

- PVC-U: ST (surface treated), GP (general purpose).
- GRP: CT (surface tissue present), ST/SX (surface treated).
- Polycarbonate: ST (surface treated), GP (general purpose).

Profile: Describe the profile or, if required to match adjacent roofing, use the proprietary name.

Translucency: Transparent, Translucent, Opaque.

Colour: If applicable, use the manufacturer's name.

Fire performance: If fire-resisting plastic roofing is required, document the Spread-of-Flame Index and Smoke-Developed Index.

Solar heat gain coefficient (SHGC) and U-Value (W/m<sup>2</sup>.K): Add if required in BCA 3.12.1.3 or BCA J1.4.

#### Skylight schedule

| Property  | A | B | C |
|---|---|---|---|
| Product   |   |   |   |
| Type  |   |   |   |
| Size (mm)                                       |   |   |   |
| Light shaft                                     |   |   |   |
| Ceiling diffuser                                |   |   |   |
| Total system solar heat gain coefficient (SHGC) |   |   |   |
| Total system U-Value (W/m <sup>2</sup> .K)      |   |   |   |
| WERS for Skylights energy rating % heating      |   |   |   |
| WERS for Skylights energy rating % cooling      |   |   |   |
| Hail guard                                      |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Type: e.g. Fixed, Opening, Retractable, Tubular, Ventilated.

Light shaft: Used to bring light through the roof structure and help control light distribution. Local solar geometry, surface reflectance (influenced by structural material and colour) and shape are basic considerations (see AS 4285 Appendix C for more information on skylights shaft or lightwell).

Ceiling diffuser: Translucent polymer or glass installed at ceiling level of a lightwell shaft to diffuse or redirect incoming light. Also used to control heat gains (ventilated skylights) or losses (non-ventilated skylights) and glare. Open cell diffusers are also used with ventilated skylights.

Solar heat gain coefficient (SHGC) and U-Value ( $W/m^2.K$ ): Add if required in BCA 3.12.1.3 or BCA J1.4.

WERS for Skylights energy rating %: The % heating and % cooling refers to the percentage improvement in performance of the window compared with using a base-case Generic Window 1 (3 mm clear glazing in a standard aluminium frame).

Contact Window Energy Rating Scheme operated by the Australian Window Association [www.wers.net](http://www.wers.net).

#### Roof hatch schedule

| Property  | A | B | C |
|-----------|---|---|---|
| Product   |   |   |   |
| Size (mm) |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

#### Roof windows schedule

| Property  | A | B | C |
|---|---|---|---|
| Product   |   |   |   |
| Type  |   |   |   |
| Size (mm)                                       |   |   |   |
| Total system solar heat gain coefficient (SHGC) |   |   |   |
| Total system U-Value ( $W/m^2.K$ )              |   |   |   |
| WERS for Skylights energy rating % heating      |   |   |   |
| WERS for Skylights energy rating % cooling      |   |   |   |
| Hail guard                                      |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Type: e.g. Fixed, Opening.

Solar heat gain coefficient (SHGC) and U-Value ( $W/m^2.K$ ): Add if required in BCA 3.12.1.3 or BCA J1.4.

WERS for Skylights energy rating %: The % heating and % cooling refers to the percentage improvement in performance of the window compared with using a base-case Generic Window 1 (3 mm clear glazing in a standard aluminium frame).

#### Roof ventilator schedule

| Property             | A | B | C |
|----------------------|---|---|---|
| Product              |   |   |   |
| Size (mm)            |   |   |   |
| Throat diameter (mm) |   |   |   |
| Material             |   |   |   |
| Finish               |   |   |   |
| Capacity             |   |   |   |

| Property | A | B | C |
|----------|---|---|---|
| Options  |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Material: Select the material recommended by the Rollformer or Distributor with reference to the atmospheric corrosivity category nominated for the project in *0171 General requirements*. Refer also to NATSPEC TECHnote DES 010.

Finish: e.g. Match roofing.

#### Roof plant access schedule

| Property  | A | B | C |
|-----------|---|---|---|
| Product   |   |   |   |
| Size (mm) |   |   |   |
| Material  |   |   |   |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

#### REFERENCED DOCUMENTS

The following documents are incorporated into this worksection by reference:

|               |      |   |
|---------------|------|---|
| AS 1170       |      | Structural design actions   |
| AS/NZS 1170.2 | 2011 | Wind actions  |
| AS 1288       | 2006 | Glass in buildings - Selection and installation                           |
| AS 1562       |      | Design and installation of sheet roof and wall cladding                   |
| AS 1562.1     | 2018 | Metal   |
| AS 1562.3     | 2006 | Plastics  |
| AS/NZS 2179   |      | Specifications for rainwater goods, accessories and fasteners             |
| AS/NZS 2179.1 | 2014 | Metal shape or sheet rainwater goods, and metal accessories and fasteners |
| AS/NZS 3500   |      | Plumbing and drainage   |
| AS/NZS 3500.3 | 2015 | Stormwater drainage   |
| AS 4256       |      | Plastic roof and wall cladding materials                                  |
| AS 4256.2     | 2006 | Unplasticized polyvinyl chloride (uPVC) building sheets                   |
| AS 4256.3     | 2006 | Glass fibre reinforced polyester (GRP)                                    |
| AS 4256.5     | 2006 | Polycarbonate   |
| AS 4285       | 2007 | Skylights   |
| AS/NZS 4389   | 2015 | Safety mesh   |

The following documents are mentioned only in the **Guidance text**:

|                  |      |   |
|------------------|------|---|
| AS 1170          |      | Structural design actions   |
| AS/NZS 1170.3    | 2003 | Snow and ice actions  |
| AS/NZS 1260      | 2017 | PVC-U pipes and fittings for drain, waste and vent application  |
| AS 1397          | 2011 | Continuous hot-dip metallic coated steel sheet and strip - Coatings of zinc and zinc alloyed with aluminium and magnesium |
| AS 1432          | 2004 | Copper tubes for plumbing, gasfitting and drainage applications   |
| AS 1562          |      | Design and installation of sheet roof and wall cladding   |
| AS 1562.1        | 1992 | Metal   |
| AS/NZS 1562.3    | 1996 | Plastic   |
| AS 1589          | 2001 | Copper and copper alloy waste fittings  |
| AS 1631          | 1994 | Cast grey and ductile iron non-pressure pipes and fittings  |
| AS/NZS 2179      |      | Specifications for rainwater goods, accessories and fasteners   |
| AS/NZS 2208      | 1996 | Safety glazing materials in buildings   |
| AS 2427          | 2004 | Smoke/heat release vents  |
| AS 2665          | 2001 | Smoke/heat venting systems- Design, installation and commissioning  |
| AS/NZS 2904      | 1995 | Damp-proof courses and flashings  |
| AS 3959          | 2009 | Construction of buildings in bushfire prone areas   |
| AS 4256          |      | Plastic roof and wall cladding materials  |
| AS/NZS 4256.2    | 1994 | Unplasticized polyvinyl chloride (uPVC) building sheets   |
| AS/NZS 4256.3    | 1994 | Glass fibre reinforced polyester (GRP)  |
| AS/NZS 4256.5    | 1996 | Polycarbonate   |
| SA HB 39         | 2015 | Installation code for metal roof and wall cladding  |
| SAA HB 106       | 1998 | Guidelines for design of structures in snow areas   |
| SAA/SNZ HB 114   | 1998 | Guidelines for design of eaves and box gutters  |
| BCA 3.12.1.3     | 2016 | Acceptable construction - Energy efficiency - Building fabric - Roof lights   |
| BCA J1.4         | 2016 | Energy efficiency - Building fabric - Roof lights   |
| BlueScope TB-01A | 2016 | Steel roofing products - Selection guide  |



|                        |      |  |
|------------------------|------|--|
| BlueScope TB-07        | 2017 | Care and Storage of Exterior Bluescope Steel Coated Steel Products Prior to Installation |
| BlueScope TB-08        | 2013 | Flashing Materials for ZINCALUME® Steel and COLORBOND® Steel Sheet                       |
| BlueScope TB-09        | 2013 | Sealants for Exterior Finishes   |
| BlueScope TB-13        | 2017 | General Guide to Good Practices in the use of Steel Roofing and Walling Products         |
| BlueScope TB-15        | 2017 | Selection and Use of Steel Gutter Downpipe and Fascia Products                           |
| BlueScope Steel CTB-17 | 2003 | Following trades   |
| BlueScope TB-28        | 2013 | Building Materials, Thermal Efficiency and Reflectivity                                  |
| NASH Bushfire Standard | 2014 | NASH standard - Steel framed construction in bushfire areas                              |
| NATSPEC DES 004        | 2005 | Air, moisture and condensation   |
| NATSPEC DES 010        | 2009 | Atmospheric corrosivity categories for ferrous products                                  |
| NATSPEC DES 011        | 2007 | Rainwater harvesting   |
| NATSPEC DES 018        | 2008 | Bushfire protection  |
| NATSPEC DES 031        | 2014 | Specifying R-Values  |
| NATSPEC GEN 006        | 2007 | Product specifying and substitution  |
| NATSPEC GEN 024        | 2015 | Using NATSPEC selections schedules   |
| NATSPEC TR 01          | 2017 | Specifying ESD   |