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| 0423P FIELDERS ROOFING – PROFILED SHEET METAL |
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Branded worksection

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Worksection abstract

This branded worksection *Template* is applicable to the provision of roof coverings of FIELDERS profiled sheet metal and roof plumbing. It also covers skylights, roof hatches, roof windows, roof ventilators and roof plant access.

Background

The Australian profiled sheet steel industry is organised as follows:

- **BlueScope** manufactures Colorbond® prepainted steel and Zinalume® steel coils.
- **FIELDERS Steel Roofing** using steel coils and proprietary machinery, shape steel into different profiles and cut sheets to length.
- **Installers** take off material quantities, order and install often as subcontractors to the contractor.

Additional sheet material available from Fielders includes:

- Aluminium as documented in *0424p FIELDERS roofing - specialised sheet metal*.

How to use this worksection

This worksection *Template* must be customised for each project. See [A guide to NATSPEC worksections \(www.natspec.com.au\)](#) for information on *Template* structure, word styles, and completing a worksection.

Related material located elsewhere in NATSPEC

If a listed worksection is not part of your subscription package and you wish to purchase it, contact NATSPEC.

Related material may be found in other worksections. See for example:

- *0193 Building access safety systems.*
- *0311p FIELDERS KingFlor in concrete formwork.*
- *0341p FIELDERS SlimFlor in structural steelwork.*
- *0424p FIELDERS roofing - specialised sheet metal.*
- *0425 Roofing – shingles and shakes.*
- *0426 Roofing – slate.*
- *0427 Roofing – tiles.*
- *0428 Roofing - insulated panel systems.*
- *0429 Roofing - glazed.*
- *0436p FIELDERS cladding - profiled sheet metal.*
- *0437p FIELDERS cladding - specialised panels.*
- *0461 Glazing for glass roofing and skylights.*
- *0471 Thermal insulation and pliable membranes for thermal insulation, thermal break strips and vapour permeable membranes.*

Material not provided by FIELDERS

This branded worksection *Template* includes generic material which may not be provided by the Product Partner including:

- Some roof plumbing products.
- Glazed roofing.
- Plastic sheet roofing.
- Skylights.
- Roof hatches.
- Roof windows.
- Roof ventilators.

Documenting this and related work

You may document this and related work as follows:

- Locate the extent of roofing types, accessories, and finishes on drawings to your office documentation policy.
- Show on the drawings the arrangement of the rainwater plumbing system, including the type and size of the main components (gutters, downpipes, sumps, rainheads, etc.) and the size and spacing of supports and fixings. In high wind areas, consider the degree of exposure of gutters and downpipes and the need to provide additional fixings.
- If documenting stormwater disposal, rainwater tank and related products, use *0802 Hydraulic design and install*.
- If documenting electric fan powered roof ventilators, document the necessary electrical connection in *0902 Electrical design and install*.
- If required, state the minimum thermal resistance (R-Value) (m².K/W). See NATSPEC TECHnote DES 031 for information on specifying R-Values.
- In bushfire-prone areas, document bushfire protection requirements to AS 3959 and the NCC. See NATSPEC TECHnote DES 018 for information on bushfire protection.
- For guidelines on the design of roofs in snow areas, see AS/NZS 1170.3 and SA HB 106.
- For information on air moisture and condensation, see NATSPEC TECHnote DES 004.

The *Normal* style text of this worksection may refer to items as being documented elsewhere in the contract documentation. Make sure they are documented.

Search acumen.architecture.com.au, the Australian Institute of Architects' practice advisory subscription service, for notes on the following:

- Guarantees and warranties.
- Green roofs.
- Birds and buildings.
- Site planning and design for bushfire.

Specifying ESD

The following may be specified by retaining default text:

- Skylights, roof windows.

The following may be specified using included options:

- Recycled material content.
- Rainwater tanks. See NATSPEC TECHnote DES 011 on rainwater harvesting.

The following may be specified by including additional text:

- High performance roofing systems to extend building service life.
- Recycled plastic roofing materials.

Refer to the NATSPEC TECHreport TR 01 on specifying ESD.

1 GENERAL

Fielders manufacture a comprehensive range of mainly roll-formed products which are supplied to commercial, industrial and domestic building contractors. The main manufacturing sites are at Mile End in South Australia, Wangara and Osborne Park in Western Australia, Campbellfield in Victoria, and Minchinbury in New South Wales. Branches are located at Marion and Noarlunga in South Australia, O'Conner, Bunbury and Geraldton in Western Australia, and Darwin in the Northern Territory.

Products include roofing and cladding in a range of profiles and gauges, fencing systems, rainwater goods, gutters, flashings, sheet metal fabrication, fascia, purlins, door frames, KingFlor® structural decking and carports.

1.1 RESPONSIBILITIES

General

Requirement: Provide a FIELDERS profiled sheet metal roofing system and associated work, as documented.

Documented is defined in *0171 General requirements* as meaning contained in the contract documents.

Ambient climatic conditions

Design rainfall intensity (mm/h) to AS/NZS 3500.3: [complete/delete]

See AS/NZS 3500.3 Appendix E for selected place references or the Hydrometeorological Advisory Services of the Bureau of Meteorology (HAS) at www.bom.gov.au for rainfall data.

Atmospheric corrosivity

Atmospheric corrosivity category: To *0171 General requirements*.

Refer to *0171 General requirements* for the designation of the atmospheric corrosivity category of the project.

Distance from marine influence: [complete/delete]

Where the corrosive factor is a marine influence, the distance from marine influence determines the finish and grade of steel required. Refer to BlueScope TB-01A guide on selecting steel roofing products.

Roof access

Type: [complete/delete]

e.g. Normal roof maintenance, Access to plant rooms (if by restricted paths show on the drawings).

1.2 COMPANY CONTACTS

Fielders technical contacts

Website: www.fielders.com.au/asp/contact.aspx

1.3 CROSS REFERENCES

General

Requirement: Conform to the following:

- 0171 General requirements.

0171 General requirements contains umbrella requirements for all building and services worksections.

List the worksections cross referenced by this worksection. 0171 General requirements references the 018 Common requirements subgroup of worksections. It is not necessary to repeat them here. However, you may also wish to direct the contractor to other worksections where there may be work that is closely associated with this work.

NATSPEC uses generic worksection titles, whether or not there are branded equivalents. If you use a branded worksection, change the cross reference here.

1.4 MANUFACTURER'S DOCUMENTS

Technical manuals

Website: Visit specifying.fielders.com.au/roofing-walling to access comprehensive technical details.

1.5 TOLERANCES

Sheet metal roofing

Supporting members: To AS 1562.1 clause 4.2.3.

1.6 SUBMISSIONS

Edit the **SUBMISSIONS** clause to suit project requirements.

Operation and maintenance manuals

On completion: Submit a manual of recommendations from the roofing manufacturer or supplier for the maintenance of the roofing system including, frequency of inspection and recommended methods of access, inspection, cleaning, repair and replacement.

See <https://specifying.fielders.com.au/roofing-walling> Maintenance and Care.

Products and materials

Type tests: As appropriate for the project, submit evidence of conformity to the following:

- Metal roofing generally: Roof sheeting and fastenings to AS 1562.1 clause 5.4 for resistance to concentrated load and to AS 1562.1 clause 5.5 for resistance to wind pressure.
- Metal roofing in cyclonic regions to AS/NZS 1170.2: Roof sheeting and fastenings to AS 1562.1 clause 5.6.

Type tests are carried out off-site. However, submission of evidence of a successful type test may be called up here for requirements specified in **SELECTIONS** or **PRODUCTS**, if there are no **SELECTIONS**.

Recycled material content: Submit documentation from the roofing material manufacturer showing the following:

- Post-consumer recycled content: [complete/delete]
- Pre-consumer recycled content: [complete/delete]

e.g. BlueScope, on average, produces steel that contains 17% to 20% scrap material. Of this, the post-consumer material content is estimated to be 3% to 3.5% and the pre-consumer material content is less than 1%.

Samples

Approved samples which define acceptable limits of colour and texture variations are retained on site. If particular or additional samples are required, e.g. samples for testing, list them here.

Requirement: Submit samples of the following:

- Custom profiled flashings and cappings.
- Sheet metal finishes showing the range of variation available.
- Sealants.
- Trims and accessories with a colour finish.

Shop drawings

Shop drawings are necessary if some or all of the system is to be designed by the contractor or a specialist subcontractor to meet the performance criteria specified. If this is not the case, delete **Shop drawings**.

General: Submit shop drawings to a scale that best describes the detail, showing the following:

- [complete/delete]

e.g. Methods of fixing, required end and side laps, acoustic insulation, suppression of impact noise, provisions for thermal movement, birdproofing, flashing, ridge cappings, roof water disposal, thermal insulation, vapour barrier, control joint treatment, isolation of incompatible metals, access for maintenance, provision for traffic.

Tests

0171 *General requirements* covers tests in **Definitions** and calls for an inspection and testing plan under **SUBMISSIONS, Tests**.

Site tests: Submit results as follows:

- Internal downpipe hydrostatic testing: [complete/delete]

Detail the tests required in **PRODUCTS** or **EXECUTION**, as appropriate, and list the submissions required here.

Warranties

Requirement: Submit the following:

- [complete/delete]

Describe the requirement of warranties in **PRODUCTS** or **EXECUTION**, as appropriate, and list the submissions required here.

Roofing materials: Submit the manufacturer's product warranties.

1.7 INSPECTION

Notice

Inspection: Give notice so that inspection may be made of the following:

- Roof supports.
- The parts of the roofing, sarking, vapour barrier, insulation and roof plumbing installation before covering up or concealing.

Amend to suit the project, adding critical stage inspections required.

Hold points, if required, should be inserted here.

2 PRODUCTS

2.1 GENERAL

Product substitution

Other products: Conform to **PRODUCTS, GENERAL, Substitutions** in *0171 General requirements*.

The *0171 General requirements* clause sets out the submissions required if the contractor proposes alternative products. Refer also to NATSPEC TECHnote GEN 006 for more information on proprietary specification.

Storage and handling

Storage: Store metal roofing materials, as follows:

- Away from uncured concrete and masonry, on a level base and not in contact with other materials that cause staining, denting or other surface damage.

Handling: Handle metal roofing materials as follows:

- Use gloves when handling pre-coated metal roofing material.
- Use soft soled shoes when fixing or working on roofs.
- Protect edges and surfaces from damage. Do not drag sheets across each other or over other materials.

Product identification

General: Marked to show the following:

- Manufacturer's identification.
- Product brand name.
- Product type.
- Quantity.
- Product reference code and batch number.
- Date of manufacture.

Edit the list to suit the project or delete if not required.

Safety mesh

Standard: To AS/NZS 4389.

Coordinate with 0471 Thermal insulation and pliable membranes. Do not call up welded safety mesh in more than one spot.

2.2 SHEET METAL ROOFING

See SA HB 39 Section 2 and SA HB 39 Section 7 for general advice on material selection for steel sheet roofing.

Standards

Design and materials: To AS 1562.1.

FIELDERS roofing

Requirement: FIELDERS interlocking specialised sheet metal roofing panels.

Selection: To the **FIELDERS profiled sheet metal roofing schedule**.

Fasteners

Requirement: Provide starter clips, fixing clips and fastenings, as recommended by FIELDERS.

Prefinished exposed fasteners: Finish with an oven baked polymer coating to match the roofing material.

Fastenings to timber battens: Fastenings long enough to embed a minimum of 35 mm into the thickness of the batten without piercing the underside.

Screws: [complete/delete]

To suit the profile in question. See <https://specifying.fielders.com.au/roofing-walling> or contact FIELDERS.

Profiled fillers

Type: Purpose-made closed cell polyethylene foam profiled to match the roofing profile.

Location: Provide profiled fillers under flashings to the following:

- Ridges.
- Eaves.
- Lapped joints in roof sheeting.

Add locations as required.

Insulation spacers

Description: Proprietary spacer system to prevent excessive compression of insulation between roof sheeting and framing.

Size spacers to suit the required insulation thickness documented and/or create an air space as required.

Accessories

Material: Provide accessories with the same finish as roofing sheets, or as documented.

Sealant: 100% natural cure non-acid based silicone rubber to match roofing.

2.3 ROOF PLUMBING**General**

See SA HB 39 Section 5 for the manufacture and fitting of internal and external metal gutters, downpipes, sumps and rainheads, AS/NZS 3500.3 Section 3 for method of sizing gutters and downpipes, and AS/NZS 3500.3 clause 4.9 for support systems of roof drainage systems. Show particular requirements, if any, on the drawings.

See NATSPEC TECHnote DES 011 for more information on rainwater harvesting.

Description: Flashings, cappings, gutters, rainheads, outlets, downpipes and accessories necessary to complete the roofing system.

Products: FIELDERS Steel Roofing.

Flashing and capping: Notched to match profile of roof sheeting.

Matching fascia/barge capping: If the selected eaves gutter is a proprietary high front pattern forming part of a combined system of gutter, fascia and barge, provide matching proprietary fascias and barge cappings to roof verges and edges.

Delete if not required.

Standards

Roof drainage: To AS/NZS 3500.3.

Metal rainwater goods: To AS/NZS 2179.1.

Flashings and cappings: To AS/NZS 2904.

See SA HB 39 Section 8 for recommended practice for metal flashings and cappings.

2.4 SKYLIGHTS

General

Standard: To AS 4285.

Description: A proprietary skylight system including framing, fixing, trim, seals, accessories and flashings.

2.5 ROOF HATCHES

General

Description: A proprietary roof hatch system including framing, fixing, trim, seals, accessories and flashings.

Product: [complete/delete]

Contact FIELDERS for their recommended proprietary item.

Size (mm): [complete/delete]

2.6 ROOF WINDOWS

General

Standard: To AS 4285.

Description: A proprietary window system designed for non-vertical installation in roofs pitched between 15° and 85°, consisting of the following:

- Timber frame and sash, shop clear primed or prefinished.
- External anodised aluminium protective profiles.
- Sealed double glazing.
- Horizontally pivoted sash, 180° reversible, on patent friction hinges.
- Opening and locking by patent control bar.
- Ventilation flap.

2.7 ROOF VENTILATORS

General

Document any particular requirements, material, type (e.g. static, wind driven, electric fan powered), size, etc. if not shown on the drawings. For roof mounted heat exhaust vents, see AS 2427. For design of smoke/heat venting systems, see AS 2665.

Description: A proprietary roof ventilator system including framing, fixing, trim, seals, accessories and flashings.

2.8 ROOF ACCESS

Walkways

General: A complete proprietary roof walkway system including fixings.

Product: FIELDERS Expa-tread aluminium concealed fixed walkway system.

Size: [complete/delete]

3 EXECUTION

3.1 INSTALLATION

Protection

General: Keep the roofing and rainwater system free of debris and loose material during construction.

Thermal movement

Requirement: Allow for thermal movement in the roof installation and the structure, including movement in joints and fastenings.

Pan type sheets

Removal: Install sheets so that individual sheets can be removed without damage.

Curved corrugated sheet

General: Form by rolling from material recommended for curving or bullnosing. Minimise crimping or creasing across the face of the sheet. Trim off crimped or creased edges and ends.

Metal separation

Make sure of compatibility or detail separation.

See AS 1562.1 Appendix C Table C3 for guidance on the compatibility of metals. See also SA HB 39 Section 2 on material selection. It is primarily a design responsibility that incompatible metals are not documented or shown to be in contact. Preferably show the separation method on the drawings.

Corrosion can result from water run-off between incompatible surfaces. See AS 1562.1 clause 3.4.3 and AS 1562.1 Appendix C Table C4. There are two conditions to be avoided:

- Run-off from copper and copper alloys onto aluminium, zinc, galvanized, or aluminium/zinc-coated surfaces.
- Run-off from inert catchment surfaces such as glazed terracotta, prepainted steel, aluminium and aluminium/zinc onto galvanized surfaces.

In marine or high humidity environments, separate green hardwood from aluminium and coated steel.

Typical methods for metal separation include:

- Applying an anti-corrosion, low moisture transmission coating such as zinc or barium chromate primer or aluminium pigmented bituminous paint to contact surfaces.
- Inserting a separation layer such as polyethylene film, adhesive tape or bituminous felt.

Requirement: Prevent direct contact between incompatible metals, and between green hardwood or chemically treated timber and aluminium or coated steel, by one of the following methods:

- Applying an anti-corrosion, low moisture transmission coating to contact surfaces.
- Inserting a separation layer.

3.2 SHEET METAL ROOFING

Roof sheet installation

Standard: To AS 1562.1.

Set out point: [complete/delete]

Note the elevation that will allow laying to proceed in the direction from the leeward to the windward side of prevailing wind.

Fixing: **PROPRIETARY ITEMS** in 0171 General requirements requires all products to be fixed to the manufacturer's recommendations.

FIELDERS steel roofing: To the manufacturer's recommendations.

Specifying FIELDERS Roofing and Walling Manual or contact FIELDERS.

Fastener type, size, corrosion resistance class, and spacing: To FIELDERS recommendations.

For clarity, you may repeat the requirement here and include this Optional style text by changing to Normal style text.

Swarf: Remove swarf and other debris as soon as it is deposited.

Expansion joints: [complete/delete]

Provide expansion joints every 35 m in sheet length for roofs with concealed fixings and 24 m in sheet length for roofs with exposed fixings.

3.3 BUILDING ELEMENTS

Ridges and eaves

Sheet ends: Treat as follows:

- Project sheets 50 mm into gutters.
- Close off ribs at bottom of sheets using mechanical means or with purpose-made fillers or end caps.
- Turn pans of sheets up at tops and down into gutters by mechanical means.
- Pre-cut notched eaves flashing and birdproofing if required.
- Close off ridges with purpose-made ridge fillers of closed cell polyethylene foam.

Ridge and barge

Capping: Finish off along ridge and verge lines with purpose-made ridge capping or barge rolls.

Sprung curved ridge

General: Lay the roofing sheets in single lengths from eaves to eaves by naturally curving the sheets over the ridge.

Ridge: Seal side laps at the ridge and extend the sealant to the point where the roof pitch equals the recommended pitch of the roofing profile.

This is possible only with certain sheeting profiles and roof slopes. Consult Fielders about recommended purlin spacings at the ridge to achieve the required curvature. Show the purlin locations on the drawings.

End laps

Movement joints: If the sheet length for screw fixed profiles exceeds 24 m provide a step joint.

Construction: To *Specifying FIELDERS Roofing and Walling Manual*.

3.4 ROOF PLUMBING

Jointing sheet metal rainwater goods

See AS/NZS 3500.3 clause 2.7 for information on joint materials and products.

Butt joints: Make joints over a backing strip of the same material.

Soldered joints: Do not solder aluminium or aluminium/zinc-coated steel.

Sealing: Seal fasteners and mechanically fastened joints. Fill the holes of blind rivets with silicone sealant.

Jointing system: [complete/delete]

e.g. Blind rivet and seal as follows:

- Prepainted stainless: Stainless steel blind rivets with stainless steel mandrels.
- Prepainted or zinc-aluminium alloy coated steel: Aluminium blind rivets.

Flashings

Installation: Flash roof junctions, upstands, abutments and projections through the roof. Preform to required shapes if possible. Notch, scribe, flute or dress down as necessary to follow the profile of adjacent surfaces. Mitre angles and lap joints 150 mm in running lengths. Provide matching expansion joints at 6 m maximum intervals.

6 m corresponds to the manufacturing length. Movement at these joints would be less than 1 mm so all may not need to be fully-fledged expansion joints.

Upstands: Flash projections above or through the roof with two part flashings, consisting of a base flashing and a cover flashing, with at least 100 mm vertical overlap. Provide for independent movement between the roof and the projection.

Large penetrations in low pitch roofs: Extend the base flashing over the roofing ribs to the ridge to prevent ponding behind the penetrating element.

This situation often occurs with mechanical plant. Consider documenting it on the drawings.

Wall abutments: Where a roof abuts a wall, provide overflashing as follows:

- In masonry walls, planked cladding or concrete: Step in courses to the roof slope. Interleave with damp proof course, if any.
- Raking in masonry: Build into the full width of the outer leaf. Turn up within cavity, slope inward across the cavity and fix to or build into the inner leaf at least 75 mm above the roofing line.
- Raking in concrete: Turn 25 mm into joints or grooves, wedge at 200 mm centres with compatible material and point up.

Fixing to pipes: Solder or seal with neutral cured silicone rubber and either of the following:

- Secure with a clamping ring.
- Provide a proprietary flexible clamping shoe with attached metal surround flashing.

Gutters

Document the material, profile and size on the drawings or in a schedule.

Gutter and sump support: Provide framing and lining to support valley gutters, box gutters and sumps. Line the whole area under the gutters and sumps.

Support: [complete/delete]

e.g. Proprietary metallic-coated adjustable strap and channel system.

Lining: [complete/delete]

e.g. Square corrugated profiled metal roof sheeting.

Box gutter: Prefabricate box gutters to the required section and shape as follows:

- Form stop ends, downpipe nozzles, bends and returns.
- Dress downpipe nozzles into outlets.
- Hail guards: Install grating over the whole of the box gutter, over all box gutter sumps and over the edges of roofing sheeting entering box gutters.
- Overflows: Provide overflows to prevent back-flooding. Size to pass 100% of the design rainfall. Discharge overflows in visible locations and so water does not enter the building or cause damage to the building.
- Sumps: Minimum 150 mm deep and the full width of the box gutter.

This is a typical minimum size. Coordinate with hydraulic design.

Valley gutters: Profile to suit the valley boarding. Turn back both edges 180 x 6 mm radius. Nail or screw to the valley boarding at the top end to prevent the gutter creeping downwards.

Expansion joints in guttering longer than 30 m: Provide as follows:

- Type: [complete/delete]

e.g. As detailed or proprietary elastic expanding adhesive fixed type.

Gratings: Install removable gratings over rainheads and sumps.

Leaf guard location: All gutter outlets.

External downpipes

Document the material, profile and size on the drawings or in a schedule.

General: Prefabricate downpipes to the required section and shape where possible. Connect heads to gutter outlets and, if applicable, connect feet to rainwater drains.

Access cover: Provide a removable watertight access cover at the foot of each downpipe stack.

Downpipe support: Provide supports and fixings for downpipes.

Internal downpipes

Jointing method: [complete/delete]

e.g. Sealant joint or Bolted gland joint to AS 1631 (ductile iron), Screwed fittings to AS 1589 (copper), Solvent cement jointing (PVC-U), etc.

Access: Provide access openings as follows:

- At each junction and bend.
- At the foot of each stack.
- At every second floor level.

Modify locations to suit the project.

Type of access opening: [complete/delete]

e.g. Cast iron inspection openings to AS 1631 (or AS/NZS 1260 for PVC-U, AS 1589 for copper).

Sound insulation: Mineral fibre pipe insulation 50 mm thick, spirally bound on with 1.5 mm wire at 150 mm pitch.

Delete if not required.

Building in: Where pipes are built into masonry or concrete, spiral wrap the pipe (and insulation, if any) with building paper.

Rainwater disposal

System: [complete/delete]

If not shown on the drawings, document method of disposal. Alternatives include Connection to stormwater drains, Discharge to rainwater tanks or Discharge to soakage pits.

3.5 SKYLIGHTS

Installation

Standard: To AS 4285.

Fixing: [complete/delete]

Specify and detail to the recommendations of the skylight manufacturer.

3.6 ROOF HATCHES

Installation

Fixing: [complete/delete]

Specify and detail to the recommendations of the roof hatch manufacturer.

3.7 ROOF WINDOWS

Installation

Standard: To AS 4285.

Fixing: [complete/delete]

Specify and detail to the recommendations of the roof window manufacturer.

3.8 ROOF VENTILATORS

Roof ventilators

Fixing: [complete/delete]

Specify and detail to the recommendations of the roof ventilator manufacturer.

3.9 ROOF ACCESS

Walkway

Installation: [complete/delete]

For ladders, platforms and balustrades, cross reference the appropriate worksection, e.g. the 0552 Metalwork – fabricated and 0341 Structural steelwork.

3.10 TESTING

0171 General requirements covers tests in **Definitions** and calls for an inspection and testing plan under **SUBMISSIONS, Tests**.

Site tests

Internal downpipes: Test each stack hydrostatically in stages, each test to run over two storeys high for two hours. Remedy defects and retest if necessary.

3.11 COMPLETION

Reinstatement

Extent: Repair or replace damage to the roofing and rainwater system. If the work cannot be repaired satisfactorily, replace the whole area affected.

Damage to pre-painted finish: Replace panels with scratches in the pre-painted finish greater than 2 mm in width visible from the ground.

Fielders does not recommend the use of touch-up paint to repair damage or scratches to the painted surface of COLORBOND® or ZINCALUME® steel. See BlueScope TB-02.

Fasteners: Make sure weather tight and external panel facings are not distorted.

Cleaning

Roofing and rainwater drainage system: Remove debris, metal swarf, solder, sealants and unused materials.

Exposed metal surfaces: Clean surfaces of substances that interfere with uniform weathering or oxidation.

Roof plumbing: Clean out spoutings, gutters and rainwater pipes after completion of roof installation.

Warranties

Warranty period:

- Material warranty: [complete/delete]
- Watertight installation guarantee: [complete/delete]

Material warranties: Select from:

- Zinalume® and Colorbond® range: Up to 25 years.

Watertight installation guarantee: Select from:

- Concealed fixed profiles: Up to 20 years.
- Screw fixed profiles: Up to 5 years.

Conditions:

- Watertight Installation Guarantee conditions: Satisfactory inspection of the installation by FIELDERS.

Guarantee details are published at <https://fielders.com.au/resources/guarantees/>

Use only where warranties extending beyond the defects liability period are available for the particular system. Insert the required warranty period and terms, which should be negotiated beforehand. If the warranty is in the form of separate material and installation warranties, the signatures of both manufacturer and installer are required. Delete if not applicable.

4 SELECTIONS

Schedules are a way of documenting a selection of proprietary or generic products or systems by their properties. Indicate their locations here and/or on the drawings. Refer to NATSPEC TECHnote GEN 024 for guidance on using and editing schedules.

4.1 PRODUCT**FIELDERS profiled sheet metal roofing schedule**

| Property | A | B | C |
|---------------------------------|---|---|---|
| Location | | | |
| Profile | | | |
| Profile for crank curving | | | |
| Material | | | |
| Base metal thickness (BMT) (mm) | | | |
| Finish | | | |
| Colour | | | |
| Means of delivery | | | |
| Fasteners | | | |
| Insulation spacer type | | | |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Profile:

- Concealed fixed roof sheeting: Select from KingKlip® 700 and Hi-Klip® 630.
- Screw crest fixed roof sheeting: Select from Hi-Rib 680, S-Rib Corrugated, Curving Quality Corrugated, TL-5® and Spanform®.
- Heritage roof sheeting: Heritage Barrel Rolled.
- Specialty roof sheeting: Aramax Freespan or Freeform.

Profile for crank curving: Select from TL-5®, Spanform® and KingKlip® 700.

Material: Select from the following with reference to the **Location exposure severity category**:

- Benign: Colorbond® steel, Colorbond® Coolmax steel, Colorbond®
- Metallic steel or Zinalume® steel.
- Moderate: Colorbond® steel, Colorbond® Coolmax steel, Colorbond®
- Metallic steel or Zinalume® steel.

- Marine: Colorbond® steel or Zinalume® steel.
- Severe marine: Colorbond® Ultra steel.
- Very severe marine: Colorbond® Stainless steel.
- Galvanized finishes are available for S-Rib Corrugated and ¼" Corrugated with a Z600 zinc coating.

This is a guide only. Contact FIELDERS to determine the appropriate product for the project location. Please note that a different grade of Colorbond® steel for walling applications for the same project may be required.

Base metal thickness (BMT) (mm): Select from:

- Colorbond® Stainless steel: 0.42.
- Colorbond® Ultra steel: 0.42 and 0.48.
- Colorbond® steel or Zinalume® steel: 0.42 (economical / domestic / light industrial), 0.48 (commercial / industrial).
- Colorbond® Metallic steel: 0.48.
- Pre curved sheeting: 0.60.
- Aramax: Colorbond® steel or Zinalume® steel: 0.75, 1.00 or 1.2.
- Aramax: 5251 Marine grade aluminium: 0.9 or 1.2.
- Freeform: Colorbond® steel or Zinalume® steel: 0.55 or 0.75.
- Freeform: 5251 Marine grade aluminium: 0.9 or 1.2.

Finish: e.g. Aluminium/zinc/magnesium alloy-coated, Aluminium/zinc alloy-coated, Mill finish or Painted.

Colour: Consult the FIELDERS colour chart.

Means of delivery: Nominate pre-cut sheets or FIELDERS mobile roll forming mill (available for KingKlip® 700 and HiKlip® 630).

Fasteners: e.g. Concealed or Pierced: Crest or Valley.

Insulation type spacer: Select a product that is fixed to the purlin and raises the roof sheeting to suit the required insulation thickness.

4.2 ROOF PLUMBING

FIELDERS flashing and capping schedule

| Property | A | B | C |
|---------------------|---|---|---|
| Type | | | |
| Material | | | |
| Thickness and grade | | | |
| Colour | | | |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Document proprietary profiles as proprietary items and custom profiles on drawings. If sizes are not shown on the drawings document here.

Type: List here or delete and refer to details. Flashing and capping types are available for all abutments and edge conditions. See the *Specifying FIELDERS Roofing and Walling Manual*.

- Ridge capping: Select from 350 mm Ridge Cap Roll Top or Low Profile Ridge.
- Barges: Select from Barge Roll, Steel Fascia, Barge Capping, Curved Flashings or Edge Roll.
- Hips: Select from *Specifying FIELDERS Roofing and Walling Manual*.
- Non-standard cappings: Refer to details. Custom folded flashings, cappings and gutters are available.

Material: e.g. Metallic-coated steel, Soft zinc, Aluminium annealed sheet, Bitumen (or polyethylene) coated aluminium, Stainless steel, PVC, Butyl rubber and Neoprene rubber. Lead is not compatible with aluminium or aluminium/zinc coated steel. For malleable flashings, consider soft zinc or plastic sheet. Select the material recommended by the Rollformer or Distributor with reference to the atmospheric corrosivity category nominated for the project in *0171 General requirements*. Refer also to NATSPEC TECHnote DES 010.

Thickness and grade: Minimum thickness and grade for commonly used materials are given in AS/NZS 2904. If other thicknesses are required, document them here. See AS 1397 Appendix D for information and guidance on the selection of steel grades and coating classes.

Colour: e.g. Match roofing or consult the nominated Rollformer or Distributor's colour chart.

FIELDERS roof plumbing schedule

| Item | Type | Product | Material | Thickness/Grade | Colour/Shape/Size |
|------|------|---------|----------|-----------------|-------------------|
|------|------|---------|----------|-----------------|-------------------|

| Item | Type | Product | Material | Thickness/Grade | Colour/Shape/Size |
|-----------------|------|---------|----------|-----------------|-------------------|
| Eaves gutter | | | | | |
| Valley gutter | | | | | |
| Box gutter | | | | | |
| Overflow spouts | | | | | |
| Rainhead | | | | | |
| Sump | | | | | |
| Downpipe | | | | | |
| Gable vents | | | | | |
| Roof vents | | | | | |
| Hail guard | | | | | |
| Grate | | | | | |
| Leaf guard | | | | | |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings. Document requirements here if not shown on the drawings.

Type:

- Fielder's eaves gutters for steel roofing: Select from: 125 Quarter Round, 150 Half Round, Ainsworth O.G., D Gutter, Fascia Gutter, Half Round, Halfline®, Hi Front Quad, Hi-Ten O.G., Longline, Metal Fascia, Quad Gutter, Quarter Round Gutter, Urbis gutter, Flat Fascia, Quad 115, Fascia Cover. Check availability of gutters for the State and Territory of the project.
- Valley gutters: FIELDERS proprietary valley gutter.
- Box gutters: Internal box gutters are usually difficult to clean and replace. Add requirements for siphonic systems separately, as appropriate.
- Rainhead: Select from Ned Kelly, Half cylinder, Conical, Tapered, U-shaped, and Quarter round.
- Downpipe: e.g. Internal or External and Rectangular or Circular. Internal downpipes are mainly for multi-storey applications. Acoustic insulation will not be required where downpipes are built into sound rated ducts. For plastic rainwater goods, use proprietary brand names.
- Gable vents: Circular, Half round, Quarter round, Circular louvred, Ornate, Round top rectangular, Rectangular landscape, Rectangular portrait, Triangular.
- Roof vents: Cupola, Commercial ridge vents, Cowles, Flue caps and Vent pipe canopy.
- Hail guard: Nominate type of mesh and fixing method.
- Gratings: e.g. Wire netting ball or Hemispherical wire mesh dome. Document the metal and coating. Check if leaf screens are required.

Product: Nominate a proprietary system or product and edit schedule to suit.

Material:

- Metal rainwater goods for steel roofing: Select from Copper, Stainless steel, Colorbond®, Colorbond® Ultra, Colorbond® Metallic, Colorbond® Coolmax.
- Metal rainwater goods for aluminium roofing: Stainless steel Type 316 or Type 304.
- Box gutter: Select from 0.55 mm stainless steel or copper.
- Rainheads: Select from Copper, Stainless steel, Galvanized, Zinalume®, Colorbond® Ultra, Colorbond® Metallic and Colorbond® Coolmax.
- Internal downpipe: e.g. Cast iron to AS 1631 (may be bitumen-coated, epoxy-coated, or cement-coated if required), Copper Type D to AS 1432, Stainless steel type 304, PVC-U to AS/NZS 1260. PVC-U may not be acceptable for fire-resistance rating.
- External downpipe: Select from Copper, Stainless steel, Galvanized, Zinalume® and Colorbond®.
- Vents: Select from Copper, Stainless steel, Galvanized, Zinalume®, Colorbond® Ultra, Colorbond® Metallic and Colorbond®.
- Leaf guard: e.g. Plastic mesh or proprietary metal guards to match the gutter profile. Plastic leaf guards are not permitted for bushfire-prone areas. For eaves gutters, select FIELDERS WaterGate.

Thickness/Grade: Minimum thickness and grade for commonly used materials are given in AS/NZS 2179. If other thicknesses are required, specify them here. See AS 1397 Appendix D for information and guidance on the selection of steel grades and coating classes.

Colour/Shape/Size:

- Box gutter: Nominate cross-section dimensions (mm) and sump size.
- Rainhead and vents: Nominate colour, shape and pattern. Match roofing or select from the Colorbond® roofing colour charts.
- Downpipe: Nominate colour, e.g. Match roofing or select from the Colorbond® roofing colour charts and size (mm) from *FIELDERS Price List Manual*.
- Vents: Match roofing or select from the Colorbond roofing colour charts.

4.3 ROOF ACCESSORIES

Skylight schedule

| Property | A | B | C |
|---|---|---|---|
| Product | | | |
| Type | | | |
| Size (mm) | | | |
| Light shaft | | | |
| Ceiling diffuser | | | |
| Total system solar heat gain coefficient (SHGC) | | | |
| Total system U-Value (W/m ² .K) | | | |
| WERS for Skylights energy rating % heating | | | |
| WERS for Skylights energy rating % cooling | | | |
| Hail guard | | | |

A, B, C: These designate each instance or type or location of the item scheduled.
 Edit codes in the **Schedule** to match those on drawings.
 Product: Nominate a proprietary system or product and edit schedule to suit.
 Type: e.g. Fixed, Opening, Retractable, Tubular, Ventilated.
 Light shaft: Used to bring light through the roof structure and help control light distribution. Local solar geometry, surface reflectance (influenced by structural material and colour) and shape are basic considerations (see AS 4285 Appendix C for more information on skylights shaft or lightwell).
 Ceiling diffuser: Translucent polymer or glass installed at ceiling level of a lightwell shaft to diffuse or redirect incoming light. Also used to control heat gains (ventilated skylights) or losses (non-ventilated skylights) and glare. Open cell diffusers are also used with ventilated skylights.
 Solar heat gain coefficient (SHGC) and U-Value (W/m².K): Add if required in BCA 3.12.1.3 or BCA J1.4.
 WERS for Skylights energy rating %: The % heating and % cooling refers to the percentage improvement in performance of the window compared with using a base-case Generic Window 1 (3 mm clear glazing in a standard aluminium frame).
 Contact Window Energy Rating Scheme operated by the Australian Window Association www.wers.net.

Roof hatch schedule

| Property | A | B | C |
|-----------|---|---|---|
| Product | | | |
| Size (mm) | | | |

A, B, C: These designate each instance or type or location of the item scheduled.
 Edit codes in the **Schedule** to match those on drawings.
 Product: Nominate a proprietary system or product and edit schedule to suit.

Roof window schedule

| Property | A | B | C |
|---|---|---|---|
| Product | | | |
| Type | | | |
| Size (mm) | | | |
| Total system solar heat gain coefficient (SHGC) | | | |
| Total system U-Value (W/m ² .K) | | | |
| WERS for Skylights energy rating % heating | | | |
| WERS for Skylights energy rating % cooling | | | |
| Hail guard | | | |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Type: e.g. Fixed, Opening.

Solar heat gain coefficient (SHGC) and U-Value (W/m².K): Add if required in BCA 3.12.1.3 or BCA J1.4.

WERS for Skylights energy rating %: The % heating and % cooling refers to the percentage improvement in performance of the window compared with using a base-case Generic Window 1 (3 mm clear glazing in a standard aluminium frame).

Roof ventilator schedule

| Property | A | B | C |
|----------------------|---|---|---|
| Product | | | |
| Size (mm) | | | |
| Throat diameter (mm) | | | |
| Material | | | |
| Finish | | | |
| Capacity | | | |
| Options | | | |

A, B, C: These designate each instance or type or location of the item scheduled.

Edit codes in the **Schedule** to match those on drawings.

Product: Nominate a proprietary system or product and edit schedule to suit.

Material: Select the material recommended by the Rollformer or Distributor with reference to the atmospheric corrosivity category nominated for the project in *0171 General requirements*. Refer also to NATSPEC TECHnote DES 010.

Finish: e.g. Match roofing.

REFERENCED DOCUMENTS

The following documents are incorporated into this worksection by reference:

| | | |
|---------------------|------|---|
| AS/NZS 1170 | | Structural design actions |
| AS/NZS 1170.2 | 2011 | Wind actions |
| AS 1562 | | Design and installation of sheet roof and wall cladding |
| AS 1562.1 | 2018 | Metal |
| AS/NZS 2179 | | Specifications for rainwater goods, accessories and fasteners |
| AS/NZS 2179.1 | 2014 | Metal shape or sheet rainwater goods, and metal accessories and fasteners |
| AS/NZS 2904 | 1995 | Damp-proof courses and flashings |
| AS/NZS 3500 | | Plumbing and drainage |
| AS/NZS 3500.3 | 2018 | Stormwater drainage |
| AS 4285 | 2019 | Rooflights |
| AS/NZS 4389 | 2015 | Roof safety mesh |
| Specifying FIELDERS | 2017 | Roofing and Walling Manual |

The following documents are mentioned only in the Guidance text:

| | | |
|-------------|--|---------------------------|
| AS/NZS 1170 | | Structural design actions |
|-------------|--|---------------------------|

| | | |
|------------------|------|---|
| AS/NZS 1170.3 | 2003 | Snow and ice actions |
| AS/NZS 1260 | 2017 | PVC-U pipes and fittings for drain, waste and vent applications |
| AS 1397 | 2021 | Continuous hot-dip metallic coated steel sheet and strip - Coatings of zinc and zinc alloyed with aluminium and magnesium |
| AS 1432 | 2004 | Copper tubes for plumbing, gasfitting and drainage applications |
| AS 1589 | 2001 | Copper and copper alloy waste fittings |
| AS 1631 | 1994 | Cast grey and ductile iron non-pressure pipes and fittings |
| AS/NZS 2179 | | Specifications for rainwater goods, accessories and fasteners |
| AS 2427 | 2004 | Smoke/heat release vents |
| AS 2665 | 2001 | Smoke/heat venting systems - Design, installation and commissioning |
| AS 3959 | 2018 | Construction of buildings in bushfire-prone areas |
| SA HB 39 | 2015 | Installation code for metal roof and wall cladding |
| SA HB 106 | 1998 | Guidelines for design of structures in snow areas |
| BCA 3.12.1.3 | 2019 | Acceptable construction - Energy efficiency - Building fabric - Roof lights |
| BCA J1.4 | 2019 | Energy efficiency - Building fabric - Roof lights |
| BlueScope TB-01A | 2021 | Steel roofing products - Selection guide |
| BlueScope TB-02 | 2021 | Overpainting and restoration of exterior BlueScope coated steel products |
| NATSPEC DES 004 | 2019 | Air, moisture and condensation |
| NATSPEC DES 010 | 2020 | Atmospheric corrosivity categories for ferrous products |
| NATSPEC DES 011 | 2016 | Rainwater harvesting |
| NATSPEC DES 018 | 2019 | Bushfire protection |
| NATSPEC DES 031 | 2019 | Specifying R-Values |
| NATSPEC GEN 006 | 2015 | Product specifying and substitution |
| NATSPEC GEN 024 | 2019 | Using NATSPEC selections schedules |
| NATSPEC TR 01 | 2019 | Specifying ESD |